

KEYHOLE GARDEN Producer Reference Book













EAT HEALTHY EAT DIVERSE EAT DIFFERENT FOOD GROUPS

Keyhole Garden Producer Reference Book

Published by:

Ministry of Agriculture Mulungushi House, Independence Ave. P.O. BOX 50197, Lusaka

Website: www.agriculture.gov.zm Email: info@agriculture.gov.zm Telephone: +260 01-253933

© Text and Pictures 2019

Ministry of Agriculture
Any reproduction in full or in part
must mention the title and credit the
above-mentioned publisher as the
copyright owner.

This publication was realized with the kind assistance of:

Food and Nutrition Security, Enhanced Resilience Project (FANSER) Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH

No. 5, Chaholi Road, Rhodes Park Private Bag RW 37X Lusaka, Zambia

On behalf of the

Federal Ministry for Economic Cooperation and Development (BMZ) Germany



The Ministry of Agriculture has the pleasure to provide you this Keyhole garden (KHG) user manual for small scale farmers. This manual provides guidelines on how to construct a KHG using locally available materials, hence it is economical, requires less labour to build and has the benefits of minimising soil moisture loss and is easy to manage for the farmers.

Although, crop production is registering positive gains on specific rain-fed field crops, the crop sector is still dominated by maize production (Second National Agriculture Policy, 2016).

Consequently, there is urgent need to diversify into horticultural crops, especially nutritious and high value vegetables. However, the major challenge in vegetable production is the limited number of households with access to water sources for vegetable irrigation.

To address some of the challenges highlighted above, the keyhole garden user manual provides an opportunity for households to diversify and engage in vegetable production throughout the year.

A keyhole garden is a circular raised bed with a walkway and a centrally placed basket for watering and composting. It is called a keyhole because the walkway and the basket at the centre of the garden makes it look like a keyhole when seen from above. The garden is normally located near the household with the purpose of growing different nutritious vegetables.

This user manual is intended for extension service providers, community leaders and farmers as a reference on how to construct and manage nutritious vegetable crops in the keyhole garden. By following this manual, a farmer can successfully construct and maintain the keyhole garden, diversify crop production and improve household food and nutrition security.



Permanent Secretary, Ministry of Agriculture.



This keyhole garden user manual is the result of the efforts of the stakeholders involved in nutrition sensitive agriculture to improve the Food and nutrition status of women and children during the 1000 most critical days.

The Ministry of Agriculture (MoA) would therefore like to thank the Zambia Agriculture Research Institute (ZARI) and the National Food and Nutrition Commission (NFNC) for the Technical support provided to the development of this Keyhole garden user manual. Additionally, we would like to thank the German Federal Ministry for Economic Cooperation (BMZ) for funding the Food and Nutrition Security Enhanced Resilience (FANSER) project implemented by GIZ in collaboration with the Catholic Relief Services which supported the entire process in the development of this user manual.

Special thanks also go to the Rural Initiative for Children's Hope (RICH), Send a Cow Zambia (SACZ) and community members in Petauke District under the FANSER project that participated in the development of this user manual.

We hope the information in this booklet will help to improve the health and nutrition status of women and children in the 1000 most critical days in Zambia. The booklet can be adapted for use in various parts of Zambia to sustainably improve household food and nutrition security.

Director of Agriculture Ministry of Agriculture

LIST OF ABBREVIATIONS

BMZ German Federal Ministry for Economic Cooperation

CRS Catholic Relief Services

FANSER Food and Nutrition Security, Enhance Resilience

GIZ Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH

KHG Keyhole Garden

MoA Ministry of Agriculture

NFNC ` National Food and Nutrition Commission

RICH Rural Initiative for Children's Hope

SACZ Send a Cow Zambia

ZARI Zambia Agriculture Research Institute

SEWOH Special Initiative ONE WORLD - No Hunger

TABLE OF CONTENT

Foreword	I
Acknowledgements	II
List of Abbreviations	III
Background	V
1. Introduction	1
2. Benefits of the Keyhole Garden	2
3. Keyhole Garden Construction	3
3.1. Site Selection for the KHG	2
3. 2 Site preparation	3
4. Organisation of construction materials/tools	5
5. Construction of the KHG	6
6. Filling of the KHG	9
7. Construction of the KHG Fence	11
8. Initial Watering of KHG	12
9. Planning and planting of Vegetables in the KHG	14
10. Types of Vegetables recommended in the KHG	16
11. Watering of crops in the KHG	17
12. Weeding and Aeration of the KHG	19
14. Composting with the KHG	21
15. Pests and Disease Management in the KHG	22
15. Harvesting of Vegetables	23
16. Crop Rotation in the KHG	24
17. Maintenance of the KHG	25
18. Improvement of the KHG	26

The keyhole gardening concept originated in Africa. The method was started by a humanitarian organization who wanted to help find a gardening style that was suitable for extremely hot and dry conditions. Initially, it was developed by Consortium for Southern Africa Food Security Emergency (C-SAFE) programme in Lesotho to enable farmers to grow own vegetables within the homestead. The technique of constructing and maintaining a kevhole garden was developed in the semi-arid and mountain climates of Lesotho and the intervention has been successful. As a result of the positive impact of the keyhole garden in ensuring food and nutrition security, the technology is now adapted throughout many African countries such as Malawi, Zimbabwe, Kenya, Rwanda, Sudan and Nigeria. Keyhole gardens will soon be part of the agricultural strategies as they enable people to grow vegetables without too much reliance on water or artificial fertilizers.

In Zambia, keyhole gardens are particularly important because they are drought-resistant and are beneficial in improving household diets. They also have a unique design that allows for composting and a decent raised height which means that children, the elderly and disabled can maintain and access the vegetables

that are grown in it. Therefore, keyhole gardens play a pivotal role in contributing to household food and nutrition security.

The Food and Nutrition Security, Enhanced Resilience (FANSER) programme has been initiated by the German Federal Ministry of Economic Cooperation and Development (BMZ) as part of the German Special Initiative ONE WORLD – No Hunger. The project aims at addressing the challenge of hunger and malnutrition among deprived people, particularly women of reproductive age (15 – 49) and children under the age of two years. GIZ in collaboration with the MoA, ZARI, NFNC and CRS introduced the concept of the Keyhole gardening to sustainably produce vegetables among the targeted beneficiary households.

This keyhole garden user book is a product of many consultative meetings and workshops with various stakeholders from the public and private extension services as well as project beneficiaries among others. It is our hope that this book will equip the smallholder farmers, especially the women with knowledge and skills on how to sustainably produce vegetables; taking into consideration the common water challenges being experienced as a result of erratic rainfall in parts of the country.

1. INTRODUCTION

Hello My name is Enelesi Zulu.



I produce vegetables from my Keyhole Garden (KHG) in Eastern Province, Zambia. A keyhole garden is a circular raised garden bed with a built-in walkway and a centrally placed basket for watering and composting. It is called a keyhole because the walkway and the basket at the centre of the garden look like a keyhole from an aerial view.

We are a healthy family because we always eat nutritious vegetables from the KHG constructed within our homestead. I no longer walk long distances to fetch vegetables from the traditional garden (Dimba) or buy from the local community market. Our KHG is easier to manage due to its smaller size, uses less water and we have nutritious vegetables for household consumption throughout the year.

In this book, I will share with you how to construct the KHG and grow nutritious vegetables. It is my hope that you will learn more from this reference user book.

Thanks!

2. BENEFITS OF A KEYHOLE GARDEN



Use less water compared to traditional home/dimba gardens



Uses less labour compared to traditional gardens over time



Household have access to nutrient – rich vegetables all year round



Cheaper and easy to build over a longer period of time. Vegetables can be sold to generate income.



The garden can be constructed close to the homestead.



Builds social networks by sharing vegetables with family members and friends.

The KHG should be conveniently located right within the homestead. Below is the map or aerial view of our homestead.



When we were about to start constructing our KHG, we decided to choose a site where there are no trees to avoid light obstruction and close to our house for easy crop management. We found a suitable place that was big enough to accommodate the KHG and ensure a sizeable fencing around it for protection against livestock and theft.

Other factors we considered include:

- Areas not along waterways especially during the rainy season.
- Not close to the main roads to avoid demolition during road works.
- Sites not waterlogged.

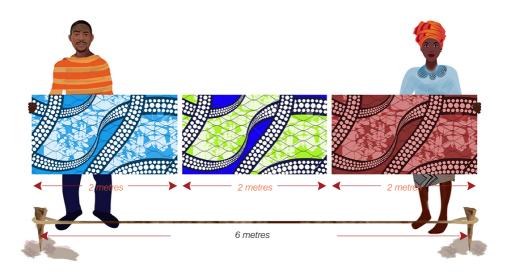
The keyhole garden can also be constructed on sloppy area, as long as the foundation is well – leveled to ensure an even wall structure.

After identifying a suitable place where to establish our KHG, we started preparing the site in readiness for construction.



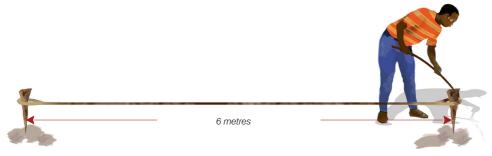
The following are the steps we followed:

- **Step 1:** We cleared and cleaned the site.
- **Step 2:** Then levelled the place so that when the KHG is constructed water and nutrients will be distributed evenly within the KHG.



Step 3: We then measured the site for our 3 metres diameter KHG as follows:

• Used a rope to measure a 6 by 6 square metres piece of land equivalent to the length of 3 pieces of Chitenge materials. We then measured 2 metres (chitenge length) distance between the KHG wall and the fence.



After preparing the site for our KHG, we then organised the following construction materials and tools:

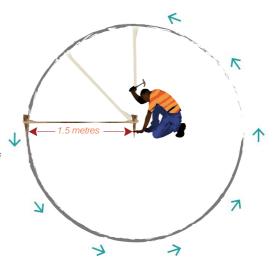
- 1) Bricks: 600 pan bricks.
- 2) 12 Bags Anthill soil which bonds with bricks better for a stron ger KHG wall. However, others use the following:
 - 4 x 50kgs bags of Clay soil and the same quantity for dambo and river sand to make a mixture that improves bonding strength.
- 3) Water from the nearby source within the village.
- 4) Basket inner core made of rafters/twigs coiled round to form a cylindrical basket.
- 5) Hoes, Shovel, hammer, wooden stick, pick axe, bucket, rope, measuring tape and spirit level.
- 6) Tree fibre as rope for measurements.
- 7) Straight stick for use in place of a spirit level.

We constructed our KHG using locally available resources such as the above-mentioned materials. We therefore did not spend much money on the procurement of construction materials.

Step 1: We used the following materials to measure the size of our KHG:

Rope, 2 wooden pegs and 2 chitenge wrapper.

We measured the rope 3 metres long using the length of one and half (1.5) chitenge wrapper. Later folded the 3 metres rope in half and tied one of the two pegs on either ends of the rope. And inserted one peg into the ground at the centre of the cleared site using a hammer or wooden stick as shown.

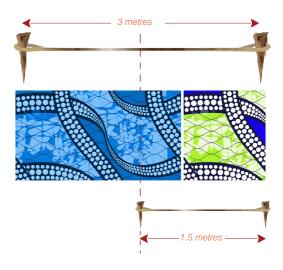


Holding the free hooked peg to the rope, we pulled the rope along the ground surface, pressing the tip sharp end of the peg on the ground firmly and moved round along to form the circular drill. The peg should hold firmly to the ground till a complete circle is formed.

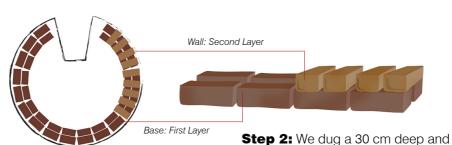


Leveling of KGH

When a KHG is not well levelled, water will easily run off to one side - resulting into poor absorption of nutrients and growth of plants







40 cm wide foundation and started constructing a double layer bricks basement for a stronger KHG wall. We used anthill soil paste that was moist enough to hold the bricks together. However, in areas where anthill soils are salty, a mixture of clay soil, dambo and river sand paste can be used.

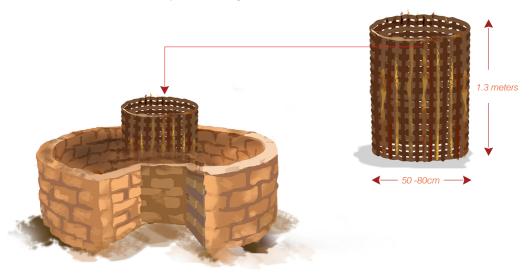
Step 3:

We then started constructing a 1 metre high wall structure of the KHG from foundation using a mixture of anthill soil paste.



Step 4: Afterwards we made the Basket for the KHG from rafters or twigs measuring 50 – 80 cm in diameter and 1.3 meters high, which was placed at the centre of the KHG during filling.

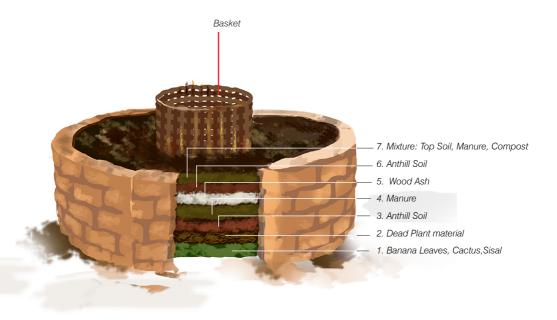
The Basket was made by first securing at least 12 big twigs or rafters inserted in a circle of 50 - 80 cm diameter and enriching the structure by weaving or coiling smaller twigs round the bigger pillar twigs to form a basket that allows water and nutrients flow to all parts of the KHG. Alternatively, the bamboos or wire mesh could be also used in place of twigs or rafters.



The Basket in the KHG is used for composting organic matter and helps in allowing water and nutrient elements flow to all parts of the KHG.

The basket can also be constructed using 2,5 m of chickenwire and 9 iron bars with a length of 1.5 m. The iron bars are inserted 20 cm in the ground in the middle of the structure

After constructing the KHG and allowing 1 to 2 days to dry, it was now time to fill it with the required materials. We made sure we gathered all the necessary materials and filled it up (not the basket) in the following order:



Step 1: We covered some parts of the base of the KHG with banana leaves, cactus leaves, sisal leaves and pieces of broken clay pots.

Where available, flat iron sheets and other scrap metals like old metals cups and plates can be used. These materials help capture water for moisture retention in the KHG, the uncovered potions also help in controlling water drainage during heavy rains.

Step 2: Compacted a 20 cm layer of dead plant materials (equivalent to the length of the palm of an elderly person), such as dried sunflower, maize, soya beans and groundnuts stalks.

Through the decomposition process, these materials provide nutrients to plants as well as retain moisture.

Step 3: Added a 20 cm layer of anthill soil which provides nutrient elements and moisture retention.

Step 4: Added 20 cm layer of dry animal or plant manure to provide nutrients to the crops.

Step 5: Added 10 cm layer of wood ash (equivalent to half a palm), which provides potassium and assists in the decomposition process of organic matter.

Step 6: Added 10 cm more anthill soil for water and nutrient retention.

Step 7: Added a layer of 20 cm mixture of top soil, dry animal manure and compost.

Note: See total quantities of materials listed under Back-filling on page X

(Avoid fresh animal manure in the KHG as this burns seeds and young seedlings during the decomposition process).



Please Note

When filling the KHG, Aluminium and Lead should never be used.

Aluminium affects the absorption of nutrients by plants while Lead is poisonous to humans.

We constructed the KHG fence 2 metre around the KHG wall to create space for other nutritious crops not recommended in the Keyhole garden and allow for easy movements when tending crops.



After filling the KHG with all the necessary materials, we watered the garden with at least 3 by 20 litre containers everyday in the afternoon for two weeks to allow the decomposition process of the organic materials take place. We made sure that there was enough moisture in the ground, so that the seeds/seedlings would not die when planted.



After two weeks, we checked the readiness of the KHG soil for planting of seed/seedlings by dipping a 1.2 metre dip-stick into the KHG soil. When we first dipped the stick into the KHG and removed it, it came out warm when touched, meaning that the decomposition process was still going on. We kept checking daily until five days later, when the stick came out cool, meaning decomposition process was now complete. We were now ready to plant the seeds/seedlings in our KHG.

However, there are other ways to determine the readiness of the Keyhole garden compost such as:

- Germination of some weeds in the Keyhole garden.
- The compost level in the Keyhole garden stops going down (its maintained).
- Sound produced from the decomposition process is no longer heard or active.

• The heat from the keyhole garden wall structure is reduced when you touch it with the palm of the hand.







We plant mixed vegetables in the KHG because it is important to have a variety of food groups per day as they provide different nutrients. Our family also likes to eat different types of vegetables from time to time. We ensure that we have about two or three types of green leafy vegetables as well as root crops rich in nutrients in our KHG. The vegetable crops we prefer to plant include:

No	Dark Leafy vegetables	Root crops		Others		
1	Spinach	36	Carrot	ES TO	Herbs and spices	***
2	Swisschard	***	Beetroot	Œ		
3	Rape	8	Ginger			
4	Chinese Cabbage	0	Onion	Ø		
5	Lettuce		Garlic			
6	Amaranthus/Bondwe	*				
7	Green and White Hobble					

The above crops are good to plant in the KHG because they don't require a lot of space to grow. However, some crops are not recommended in the KHG. They obstruct other crops from sunlight and demand a lot of space. Examples of such crops include:

- Sweet potatoes
- Eggplant
- Cabbage

- Pumpkin leaves
- Tomatoes
- Okra

• Impwa

We instead grow such crops within the fence of the KHG area as they also supplement the nutritional needs of our family.

Before finalising the construction of the KHG, we already planned what type of seeds and seedlings to be planted. We took into consideration the following factors such as space available and companion planting of crops.



After checking that the KHG was ready for planting, we directly planted nutritious vegetable seeds such as: Spinach, Mustard (Mpilu), Carrot, Amaranthus and Onion.

Because of the size of our KHG and time constraints, we could not prepare a nursery and opted to plant the seeds directly.

We planted a maximum of four types of vegetable seeds in drills as shown above and covered with sand for quick and easy germination. We planted different vegetables in order to access dietary diversity, maintain soil fertility and allow for pest and disease management within the Keyhole garden.

We made sure that the soil in the KHG was watered and moist enough before planting.

After germination, we thinned the plants and ensured that the spacing between plants was good enough to avoid competition for water, nutrients and sunlight.

Companion Planting



The planting of different crops together on the same field/plot to best satisfy space, soil nutrients and pest management needs

We continued watering the crops directly and inside the inner core (baskets) to facilitate decomposition of the organic matter in the KHG, thereby allowing for an even distribution of nutrients.



It is important to ensure that crops in the KHG have sufficient water for them to grow healthy. To avoid leaching of nutrients we don't water too much every day, especially during the rainy season, as this may result in poor crop growth and weaken the KHG structure.

During watering, we also pour water in the inner core (basket) to allow the decomposition of dead plant matter and circulation of nutrients to crops within the KHG. Sometimes we also use grey water (kitchen waste water) which we pour directly into the KHG Basket to facilitate decomposition of organic matter.

The KHG is a very good approach because it does not require a lot of time and labour to irrigate the vegetables. It's easier to manage crops due to its smaller size.

During the dry season, we only need about 30 minutes per day (15 minutes in the morning and 15 minutes in the afternoon) to water our 3 metres diameter garden with about 3 (20 litre) containers. This is very little water compared to about 6 (20 litre) containers of water used on the traditional dimba or backyard garden of a similar size.

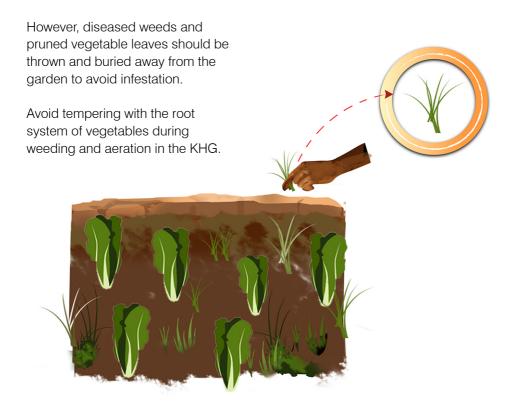
We normally use less water in the KHG because there is less evaporation of moisture from the soil due to the presence of high organic matter within the structure.



Please Note

Avoid using contaminated water such as salty water, salty food waste and non-bio degradable substances/objects in the KHG, because they are harmful to the crops and environment.

We like to see our vegetables grow healthy and don't want to see weeds in the KHG. Weeds are not good because they deprive vegetables of important nutrients, space and sunlight, making them grow slow and unhealthy. We therefore remove all the weeds every time we see them in the KHG by simply uprooting them using hands, garden folk, small hoe or any other suitable piece of equipment. The uprooted weeds and pruned vegetable leaves can be composited in the KHG Basket to form organic manure.



The weeds in the KHG can also be suppressed by mulching which prevents them from accessing sunlight energy.



Dangers of Weeds

Weeds are among the most serious threats to crop production and reduce farm productivity. They threaten the survival of many plants as they compete with crops for space, nutrients and sunlight.

Weeds typically produce large numbers of seeds and rapidly multiply.

They contribute to poor soil health and affect plant growth due to their huge uptake of nutrient elements.

During aeration, we use garden folks or a small stick to loosen the soil and allow air, water and nutrients to be easily accessed by the crop. This helps the roots to grow deep and produce strong and healthy crops.

The vegetables in our KHG are grown organically. We don't use any chemical fertilisers but only apply manure and compost in the garden during construction. We also apply some manure when managing crops and during crop rotation.



Compost

- Compost is organic matter that has been decomposed. This
 process involves the breaking down of various dead plant
 materials and other organic waste into compost.
- These materials decay because they are decomposed by microorganisms (bacteria and fungi) when the conditions are conducive (moist, warm and aerobic).
- Compost provide essential nutrients for the growth of crops.



In addition, we put organic waste (decomposable matter) into the basket and this helps to improve the soil fertility in the KHG.

To maintain soil fertility and levels of compost/soil at 80 cm high from the base within the KHG, we add

some more dry manure and topsoil when the levels drop down. This is very important because over time the KHG loses some nutrients and the vegetables stop growing well.

15. PESTS AND DISEASE MANAGEMENT IN THE KHG

Crops can be affected by pests and diseases. In the KHG we only use organic methods to manage pests and diseases. These include crop rotation, companion planting, mixed cropping, use of hands, pruning, weeding and organic substances such as:

- Chilli powder
 Pawpaw leaves
- Tobacco snuff
 Red Onion

- Tephrosia
- Garlic powder Neem/Eucalyptus tea Cow dung tea Gliricidia
 - Moringa tea/Powder

Mix two or three powdered substances at a ratio of 2 - 3 table spoons and soak in 5 litres water for 24 hours for a solution strong enough to manage pests and diseases.

For the teas mentioned above: crush 1 kg leaves and soak in 5 litres of water for 24 hours or boil the leaves. in water for 15 - 20 minutes and let it cool before spraying.









We don't recommend the use of agro-chemicals in the KHG because they are harmful to the environment and poisonous to humans especially pregnant women, lactating mothers and children if ingested.

Examples of Common Pests & Diseases

No	Common Pests		Common Disease	S
1	Grasshoppers		Leafrot	
2	Caterpillars	A Prince	Fungal	
3	Beetles	*	Drying of leaves	
4	Cutworms		Powdery Mildew	-8
5	Aphids	75	Rust	
6	Whiteflys			













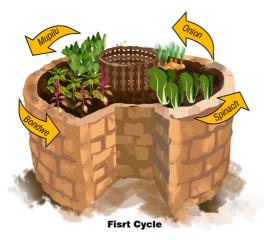
Common Organic Substances used to Manage Pest and Diseases

No	Organic Substance	Mixing Ratios
1	Tobacco snuff	Mix any two or more
2	Chillie powder	substances at a ratio of 2-3 Table spoons each
3	Longwe	into 5 litres of water for
4	Pounded Papaya leaves	24 hours.
5	Neem powder	For the teas: crush 1kg
6	Pounded Glyricidia leaves	litres of water for 24
7	Garlic powder	hours or boil the leaves
8	Mzinga phiri	in water for 15 - 20 minutes and let it cool
9	Mnyoka	before spraying.
10	Mleza	
11	Kankhalamba	
12	Cowdung ash/tea	
13	Kasonkhosonko powder	
14	Mtipitipi	
15	Chicheleko	
16	Chilalamphili	
17	Mgonono	
18	Tephrosia tea/powder	
19	Moringa tea/powder	

We harvest different nutritious vegetables systematically by using a sharp knife to pick uniform number of fully mature leaves per plant. By consuming a variety of nutritious vegetables every day, our household gets diverse food nutrients needed for better health.

Harvesting vegetables is easy because the size and shape of the KHG allows someone to reach the vegetables at the centre.





Crop rotation means growing crops of different families within the same portion in cycles. The process improves soil structure and fertility by increasing biomass from varied dead plant materials. This also helps to disturb pests and disease cycles.

To avoid the KHG being empty between crop cycles, successor crops should be planted in a nursery at least a month earlier before the principle crops reach their life span.





Keyhole gardens made of double layer bricks using a paste of anthill soil paste or a mixture of clay soil, dambo and river sand improves bonding strength than a single layer of bricks with salty antill soil paste. Also making a cement coating layer on top of the Keyhole garden wall, strengthens the structure. However, in future, we intend to construct the KHG using bricks and cement because it lasts longer compared to other KHGs types made of bricks and anthill soil paste.

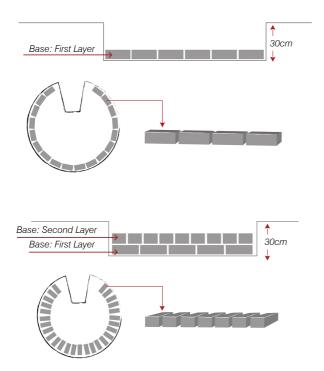
Our neighbour, Amake Willie has a strong KHG made of bricks and cement with a strong basement of bricks aligned in width shapes. It can withstand waterlogging during the rainy season because of its porosity.



When the basket was worn out, we made a new one using twigs and replaced it. We also kept the surroundings of the KHG clean and maintained the boundary fencing to keep away livestock and prevent thefts.

In future, we intend to construct the KHG using bricks and cement because it lasts longer compared to other KHGs types made of bricks and anthill soil paste or compacted earth.

Our neighbour, Amake Willie has a strong KHG made of bricks and cement with a strong basement of bricks aligned in width shapes. It can withstand waterlogging during the rainy season because of its porosity.



When Lasked her about the number of bricks and cement bags used, she told me that they used about 600 bricks and 3 bags of cement. We like her Keyhole Garden because it looks attractive and very strong. The bricks do not easily wear out. Ever since her KHG was built almost two years ago, it has shown minimal wear and tear and does not require any repairs at all.

Please Note



KHGs made with a strong basement using bricks and cement are much stronger because they don't easily get washed away during the rainy season and do not require a lot of repairs.

Amake Willie further explained that she organised and used the following materials to construct her improved KHG:

- 600 pan bricks
- 3 bags of cement
- 12 wheelbarrows of river sand
- 20 wheelbarrows of top soil
- 12 wheelbarrows of anthill soil



Most of the materials Amake Willie used to construct her pan-brick KHG are locally available. She also advised us to avoid plastering the inside of the KHG wall as this affects porosity resulting into waterlogging and poor plant growth. As a family, we will mould and burn enough pan bricks and sale some chickens to raise money for buying cement and construct a strong KHG which can last longer.



CONTRIBUTORS

Ministry of Agriculture

George Zulu Friday Sikombe Chileshe Mabengwa Jeremiah Kabwe Morton Mwanza

Christopher Mulenga Ziko Kahenge

Karen Mukuka

ZARI-Msekera Chisango Mwindilila

NFNC

Idah Mulenga Chama

GIZ

Ricarda Schwarz Richard Lilamono William Chipeta

Theresa Kinkese Mwazanji Thornicroft Phiri

Annette Roth Denis Lohmann

Patrick Chikomba

CRS

Margaret Mwenya Phiri Samson Muchumba

RICH

Daniel Kanyinji

Michael Phiri

SACZ

Emeldah Zulu

SOURCES

ILLUSTRATIONS

DESIGN

PRINTING

New Horizon Printing Press









